



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2519
Job Sheet 170094



Part No: D2519

Job Qty: 30 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Ruag Schweiz AG (CRUAG01)

PO Box 801 Urdorf, , 8901 Switzerland ph:+41 41 268 38 01 fx:+41 41 268 38 97.

Note: DWG REV D IPP: B 00.03.16 Re-format, laser cutting EC IPP REV:C 11.10.05 MADE IN HOUSE DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Waterjet		DC 18/01/14
100	Waterjet	30 pcs	1/18/18	1/18/18	0.00	1.03	Waterjet1		DC 18/01/14
120	QC	30 pcs	1/18/18	1/18/18	0.00	0.00	QC8		38
130	Brake NC	30 pcs	1/19/18	1/19/18	0.02	1.48	Brake NC 1		DAS
140	QC	30 pcs	1/19/18	1/19/18	0.00	0.00	QC5		38
150	Packaging	30 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3	57542	47 9-89 18/01/24
160	QC21-SA	30 Ea	1/19/18	1/19/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg

Descriptions: 130 - 1- remove press and machine marking as necessary

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	1	150	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.257inches + 0.006 - 0.001	0.263 0.256		
2	Clamp	0.400inches ± 0.030	0.430 0.370		
3	Clamp	0.750inches ± 0.010	0.760 0.740		
4	Clamp	8.561inches ± 0.010	8.571 8.551		
5	Clamp	0.063inches ± 0.010	0.073 0.053		

Plex 1/10/18 7:47 AM dart.lacelle.linda

DART
AEROSPACE
S031941

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Clamp

PART NO: D2519

Original Serial #: S031941

Revision:

Operation: Start up Operation 01/14/18

Change No:

Job No: 170094